Appl. No. 10/627,165 Amdt. Dated July 13, 2006 Reply to Office Action of June 13, 2006

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CLAIMS

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1. (Original) A method for planarizing a semiconductor wafer having an insulating layer on a surface thereof, the insulating layer comprising a field region and a plurality of features, the method comprising the steps of:

forming a barrier layer overlying at least the field region;

electrodepositing a layer comprising copper having a substantially planar upper surface overlying the barrier layer and filling the features in the insulating layer; and

polishing the layer comprising copper and the barrier layer on a single polishing pad to remove the layer comprising copper and the barrier layer from the field region.

- (Original) The method of claim 1 wherein the step of polishing comprises the step of chemical mechanical planarizing the layer comprising copper and the layer of barrier material on a single soft polishing pad.
- 3. (Original) The method of claim 2 wherein the step of polishing comprises the step of chemical mechanical planarizing on a polishing pad having a hardness less than about 0.4 on the Shore D hardness scale.
- 4. (Original) The method of claim 2 wherein the step of chemical mechanical planarizing comprises the step of chemical mechanical planarizing in the presence of a polishing slurry having a copper:barrier layer selectivity of substantially 1:1.
- 5. (Original) The method of claim 2 wherein the step of chemical mechanical planarizing comprises the steps of:

chemical mechanical planarizing in the presence of a first slurry having a selectivity of copper:barrier greater than 1:1 to remove a first portion of the layer comprising copper; and

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chemical mechanical planarizing in the presence of a second slurry having a copper:barrier layer selectivity of substantially 1:1.

- 6. (Original) The method of claim 2 further comprising the steps of cleaning and buffing the field region on the single platen following the step of polishing.
- 7. (Original) The method of claim 1 wherein the step of forming a barrier layer comprises the step of forming a barrier layer overlying at least the field region comprising a low-k dielectric material insulating layer.
- 8. (Original) The method of claim 7 further comprising polishing the insulating layer on the single polishing pad to planarize the field region.
- 9. (Original) The method of claim 1 wherein the step of electrodepositing comprises the step of electrodepositing on a first platen of a multi-platen apparatus and the step of polishing comprises the step of polishing on a second platen of the multi-platen apparatus.
- 10. (Original) The method of claim 9 further comprising the step of cleaning the polished copper layer on a buff polishing station on a third platen of the multi-platen apparatus.
- 11. (Original) The method of claim 1 wherein the step of electrodepositing comprises the steps of:

forming a first seed layer comprising copper overlying the barrier layer, and

electrodepositing over the first seed layer a second layer comprising copper having a thickness less than about 300 nm as measured over the field region.

12. (Original) The method of claim 1 wherein the step of chemical mechanical planarizing comprises the step of chemical mechanical planarizing in the presence of a polishing slurry having a copper:barrier layer selectivity of substantially 1:1.

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13. (Original) A method for planarizing a semiconductor wafer having an insulating layer on a surface thereof, the insulating layer comprising a low-k dielectric material having a field region and a plurality of features, the method comprising the steps of:

forming a barrier layer overlying the insulating layer;

forming a seed layer comprising copper overlying and contacting the barrier layer;

electrochemical mechanical plating a layer comprising copper having a substantially planar upper surface overlying the seed layer and filling the features;

chemical mechanical polishing the layer comprising copper and the barrier layer on a single polishing platen to remove the layer comprising copper and the barrier layer from the field region.

- 14. (Original) The method of claim 13 wherein the step of chemical mechanical polishing comprises the step of electrochemical mechanical polishing.
- 15. (Original) The method of claim 13 wherein the step of chemical mechanical polishing comprises the steps of:

chemical mechanical polishing in the presence of a first slurry having a selectivity of copper:barrier layer greater than 1:1 to remove a first portion of the layer comprising copper; and

chemical mechanical polishing in the presence of a second slurry having a copper:barrier layer selectivity of substantially 1:1.

16. (Original) The method of claim 13 wherein the step of chemical mechanical polishing comprises the step of chemical mechanical polishing the layer comprising copper and the barrier layer on a soft polishing pad on the single polishing platen.

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17. (Original) A method for planarizing a work piece having a surface comprising a plurality of features and a field region, the method comprising the steps of:

forming a barrier layer overlying the field region and extending into the features;

electrodepositing a metal layer overlying the barrier layer and filling the features, the metal layer having a substantially planar upper surface over the features and the field region;

polishing the metal layer and the barrier layer on a single polishing pad to remove the metal layer and the barrier layer from the field region.

- 18. (Original) The method of claim 17 wherein the steps of electrodepositing and polishing comprise electrodepositing and polishing on two platens of a multi-platen electrochemical mechanical planarization apparatus.
- 19. (Original) The method of claim 17 wherein the steps of electrodepositing and polishing comprise the steps of:

electrodepositing a metal layer at a first platen of the multi-platen apparatus; robotically moving the work piece to a second platen of the multi-platen apparatus; and polishing the metal layer and the barrier layer at the second platen.

20. (Original) The method of claim 17 wherein the work piece is mounted on a work piece carrier and wherein the steps of electrodepositing and polishing comprise the steps of: aligning the work piece carrier with respect to a first platen of the multi-platen apparatus; electrodepositing a metal layer at the first platen;

aligning the work piece carrier with respect to a second platen of the multi-platen apparatus; and

polishing the metal layer and the barrier layer at the second platen.

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21. (Original) The method of claim 17 wherein the step of polishing the metal layer and the barrier layer on a single polishing pad comprises the step of polishing on a polishing pad having a hardness of less than about 0.4 on the Shore D hardness scale and at a pressure between the work piece and the polishing pad of less than about 2.5 psi.